



Huaiyin Medical Instruments Co., Ltd.
淮阴医疗器械有限公司



CE 2460 ISO 13485

since 1959

**THE PROFESSIONAL AND THE LEADING SUTURES & BLADES
OEM / ODM MANUFACTURING COMPANY**
规模较大的、专业的缝合线和刀片的OEM/ODM生产公司

FOSUNPHARMA
复星医药



COMPANY PROFILE 公司简介

淮阴医疗器械有限公司创建于1959年，拥有60余年的医用缝合针线、手术刀片的生产历史。

①公司拥有专业的生产、测试设备和精密的检测仪器，以及符合国家医疗器械行业规范的标准生产厂房。

②全国较大的医用手术刀片和可吸收线、非吸收线医用带线缝合针系列产品的生产和出口企业。

③公司已获有医疗器械产品自主进出口经营权。1999年通过ISO9001、ISO13485质量体系认证。2002年，国内第一家带线缝合针产品获得“CE”标志的企业。2004年可吸收合成线产品通过“CE”产品认证。

④公司产品主要有医用带线缝合针、医用手术刀片、钛合金眼科器械、保健刀等系列，以优异的品质畅销欧美等四十几个国家和地区。

HUAIYIN MEDICAL INSTRUMENTS CO.,LTD. WAS FOUNDED IN 1959 AND HAS MORE THAN 60 YEARS OF MANUFACTURER EXPERIENCE FOR SURGICAL SUTURE WITH OR WITHOUT NEEDLE AND SURGICAL BLADES.

① Our company has professional equipment used for producing and testing and the standard workshop which meets the national medical instruments professional standard.

② Our company is main manufacturer and exporter for series of products of surgical blades and surgical suture with or without needle (absorbable and non-absorbable) in China.



③ We have the freedom import and export rights of surgical instruments, and have passed ISO9001 and ISO13485 quality system authentication in 1999. In 2002, we were the first one in China to gain CE mark on the surgical suture with or without needle. In 2004, we also have obtained CE authentication on our surgical absorbable synthetic suture with or without needle.

④ Our main products include a series of surgical sutures with needle, surgical blades, titanium ophthalmic instruments, gouge blades and so on. Our products are supplied to export in over 40 countries and regions with high reputation.



ADVANCED QC EQUIPMENT 先进的质量控制设备

缝合线线径测定仪等设备可有效地控制原材料的品质。

- ① 先进的微量水份测定仪精确测定铝袋中合成线水份含量，可达到百万分之一（1 ppm）
- ② 性能优越的环氧乙烷灭菌设备使合成线得到及时的、有效的灭菌处理
- ③ 环氧乙烷残余量测定仪有效地检测并控制灭菌后铝袋中环氧乙烷残余量

SUTURE DIAMETER DETECTOR AND OTHER EQUIPMENT CAN EFFECTIVELY CONTROL THE QUALITY OF RAW MATERIALS.

- ① Advanced measurement of moisture analyzer determinates accurately the water content in the synthetic suture aluminum foils can reach the one millionth (1ppm)
- ② Superior performance of the ethylene oxide sterilization equipment makes absorbable synthetic suture to obtain timely and effective sterilization.
- ③ Ethylene oxide residue detector can test and effectively control the ethylene oxide residue in the aluminum foils after sterilization.



COMPANY CERTIFICATION
公司通过的认证





PRODUCTION INFORMATION 生产信息



◎公司拥有2600平方米十万级标准净化室，专业的生产设备将保证我们的产品符合相关标准。

◎公司拥有专业的质检团队，先进的检测设备确保产品在整个生产过程中得到严格的控制。



◎ Company has 2600 square meter of 100,000 class standard clean room, and professional production equipment will ensure our products meet the relevancy standards.

◎ Our company has a professional quality inspection team, advanced testing equipment to ensure the products to obtain in the whole process is strictly controlled.





COMPANY PRODUCT--Surgical Suture with Needle 公司产品—医用带线缝合针

ABSORBABLE SUTURES 可吸收缝合线



Polyglycolic Acid (PGA)

Synthetic, Absorbable, Braided Suture
With Needle or Without Needle
可吸收PGA合成缝合线（带针、不带针）



Rapid Polyglycolic Acid (PGAR)

Synthetic, Absorbable, Braided Suture
With Needle or Without Needle
快速吸收PGA合成缝合线（带针、不带针）



Polyglactin 910 (PGLA)

Synthetic, Absorbable, Braided Suture
With Needle or Without Needle
PG910合成缝合线（带针、不带针）



Polydioxanone (PDS)

Synthetic, Absorbable, Monofilament Suture
With Needle or Without Needle
单丝合成缝合线（带针、不带针）



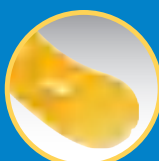
Polyglactone 25 (MO)

Synthetic, Absorbable, Monofilament Suture
With Needle or Without Needle
MO单丝合成缝合线（带针、不带针）



Chromic Catgut (CC)

Absorbable Suture
With Needle or Without Needle
可吸收铬制羊肠线（带针、不带针）

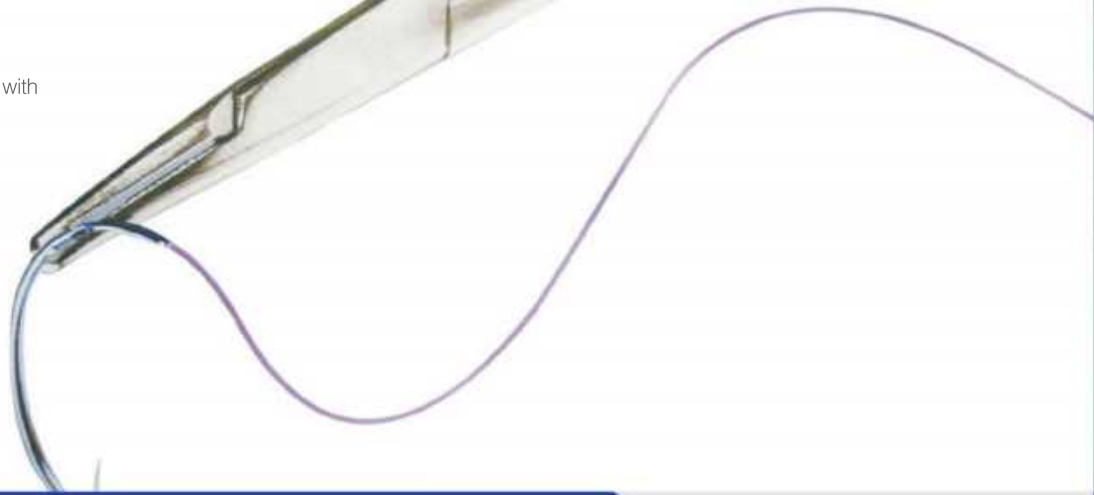


Plain Catgut (CP)

Absorbable Suture
With Needle or Without Needle
可吸收平制羊肠线（带针、不带针）



Professional manufacturer for surgical suture with
or without needle and surgical blades
专业的医用缝合针线 手术刀片的生产公司



COMPANY PRODUCT--Surgical Suture with Needle 公司产品--医用带线缝合针

NON-ABSORBABLE SUTURES 非吸收缝合线



Silk (SK)

Non-absorbable, Braided, Natural Suture
With Needle or Without Needle
蚕丝编织线 (带针、不带针)



Polyester (PB)

Synthetic, Non-absorbable, Braided Suture
With Needle or Without Needle
涤纶编织线 (带针、不带针)



Nylon (NL)

Synthetic, Non-absorbable, Monofilament
Suture With Needle or Without Needle
单丝尼龙线 (带针、不带针)



Stainless Steel Wire (SS)

Synthetic, Non-absorbable, Monofilament
Suture With Needle or Without Needle
不锈钢单丝线 (带针、不带针)



Polypropylene (PM)

Synthetic, Non-absorbable, Monofilament
Suture With Needle or Without Needle
单丝聚丙烯线 (带针、不带针)





ABSORBABLE SURGICAL COMBINED PGA SUTURES 可吸收性外科缝合线

Meiyi
Absorbable Surgical Suture
POLYGLYCOLIC ACID
5 PCS
0 45cm
1/2 40mm R040MG
CE 2460
STERILE EO
Manufacturer: Huaiyin Medical Instruments Co., Ltd.
Add: No.8 West Mingyuan Road, Huaian, Jiangsu China 223003
上海皇宜医疗(集团)股份有限公司
瑞明医疗器械有限公司制造

Specification 规格	Usage 用途
0 ○ 1/2 40mm 5*45cm R040MG	General Surgery, Gynecology & Obstetrics, Orthopedics, Anesthesiology 普外、妇产科、骨科、麻醉
2-0 ○ 1/2 37mm 5*45cm R237MG	Orthopedics, Gynecology & Obstetrics, Anesthesiology 骨科、妇产科、麻醉
3-0 ○ 1/2 22mm 5*45cm R322MG	General Surgery, Gynaecology & Obstetrics, Gastrointestinal Surgery, Thoracic 普外、妇产科、胃肠外、胸外科
4-0 ○ 1/2 22mm 5*45cm R422MG	General Surgery, Gynaecology & Obstetrics, Gastrointestinal Surgery, Thoracic 普外、妇产科、胃肠外、胸外科

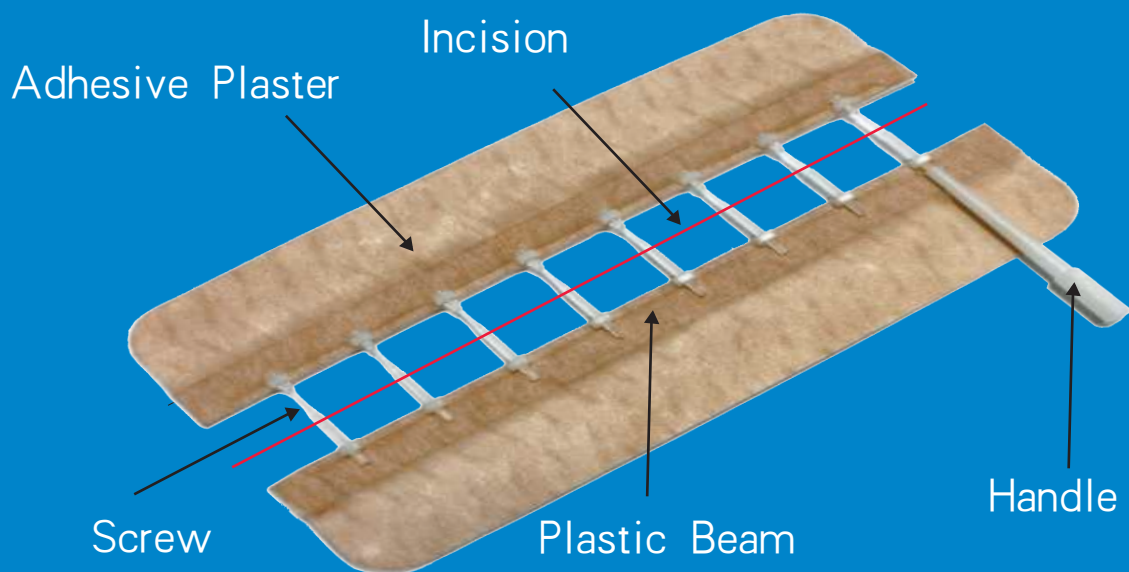


Specification 规格	Usage 用途
0 ○ 1/2 40mm 8*45cm RO40DG	General Surgery, Gynecology & Obstetrics, Anesthesiology 普外、妇产科、骨科、麻醉
2-0 ○ 1/2 37mm 8*45cm R237DG	Orthopedics, Gynecology & Obstetrics, Anesthesiology, Neurosurgery 骨科、妇产科、麻醉、神经外科
3-0 ○ 1/2 22mm 8*45cm R322DG	General Surgery, Gynaecology & Obstetrics, Gastrointestinal Surgery, Thoracic, Neurosurgery 普外、妇产科、胃肠外、胸外、神经外科
4-0 ○ 1/2 22mm 8*45cm R422DG	General Surgery, Gynaecology & Obstetrics, Gastrointestinal Surgery, Thoracic, Neurosurgery 普外、妇产科、胃肠外、胸外、神经外科



SURGICAL SKIN CLOSURE 一次性皮肤切口助合器

- Packing: Individually packed in aluminum foil
- Sterilization: Ethylene Oxide
- 包装: 单个铝箔包装
- 灭菌: 环氧乙烷



Specification	length	breadth	Unit:mm B1
ZHQ-63	53~73	70~80	10~20
ZHQ-125	115~135		
ZHQ-150	140~160		
ZHQ-175	165~185		

SURGICAL BLADES/STITCH CUTTER/DISPOSABLE SCALPELS/SCALPEL HANDLE 刀片 / 拆线刀 / 手术刀 / 刀柄

SURGICAL BLADES 外科手术刀片

● No.3 Fitment

● No.4 Fitment



10



18



25



11



19



26



12



20



27



12d



21



34



13



22



36



14



23



36d



15



24



15c



24d

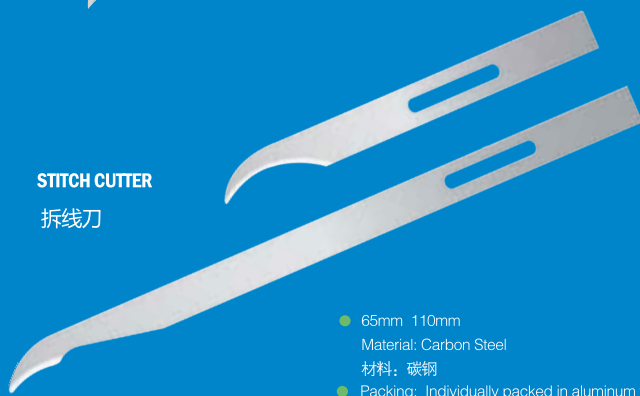


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Stainless Steel Scalpel Handle
不锈钢手术刀柄



STITCH CUTTER
拆线刀



Disposable Scalpels
一次性塑柄手术刀



- 65mm 110mm
Material: Carbon Steel
材料: 碳钢
- Packing: Individually packed in aluminum foil
Sterilization: Gamma Ray
包装: 单个铝箔包装
灭菌: 伽玛射线

Professional manufacturer for surgical suture with
or without needle and surgical blades
专业的医用缝合针线 手术刀片的生产公司

TITANIUM OPHTHALMIC INSTRUMENTS 钛合金眼科器械



瞬合翎

Make stitching faster, easier and more efficient
——让缝合变得更快、更敏捷、更高效!

The barbed wound closure device 手术缝合倒刺线

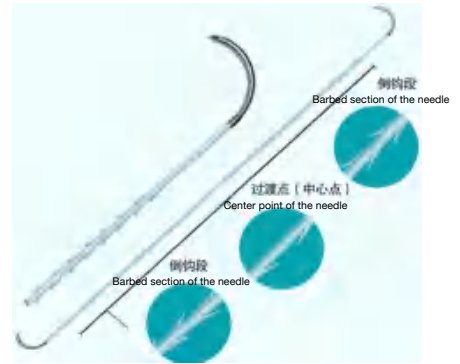
介绍 Introduction

手术倒刺缝合线的常见材料为可吸收线PDO (POLYDIOXANONE), 分为单向缝合和双向缝合。
这两种倒刺缝合线简化了缝合过程, 具有360°切齿以实现组织的近似。可供选择的长度和规格有助于高效和有效的伤口闭合。

- 线的特点: 线体上有360°圆周切齿。
- 线长: 通常有15/20/30/45cm等长度的选择, 60cm和70cm较少见。
- 线规格: 主要的线规格包括2, 1, 0, 2/0, 3/0, 和 4/0。

The most common material for surgical barbed sutures is absorbable PDO (POLYDIOXANONE), which is available as a unidirectional or bidirectional suture. These two types of barbed sutures simplify the suturing process and have 360° cutting teeth for tissue approximation. Available in various lengths and sizes, they contribute to efficient and effective wound closure.

- Thread Features : It has 360° cutting teeth along the suture line body.
- Thread Length : Typically available in lengths of 15/20/30/45cm, with longer options like 60cm and 70cm being less common.
- Thread Size : Main size options include 2, 1, 0, 2/0, 3/0, and 4/0.



单向倒刺缝合线:

- 设计: 这种缝合线在PDO上具有单向倒刺和一个尾环, 即倒刺都面向尾环。
- 缝合技术: 缝合是从伤口的一侧到另一侧进行的, 倒刺朝向尾环。

双向倒刺缝合线:

- 设计: 它具有双向倒刺, 线的两头都有针头, 允许从伤口中间到两侧进行缝合。
- 核心特点: 单向和双向倒刺缝合线都提供无需结扎的缝合方式, 提高手术效率并减少并发症。

Unidirectional Barbed Suture :

- Design : It has unidirectional teeth on PDO with a loop, meaning the barbs are all facing the loop.
- Suturing Technique : Suturing is done from one side of the wound to the other, and the barbs face toward the loop.

Bidirectional Barbed Suture :

- Design : It features bidirectional teeth, with needles attached at both ends, allowing suturing from the middle of the wound to both sides.
- Key Points : Both unidirectional and bidirectional barbed sutures offer knot-free suturing, enhancing surgical efficiency and reducing complications.

Cosmetic Thread 美容线



Specification:

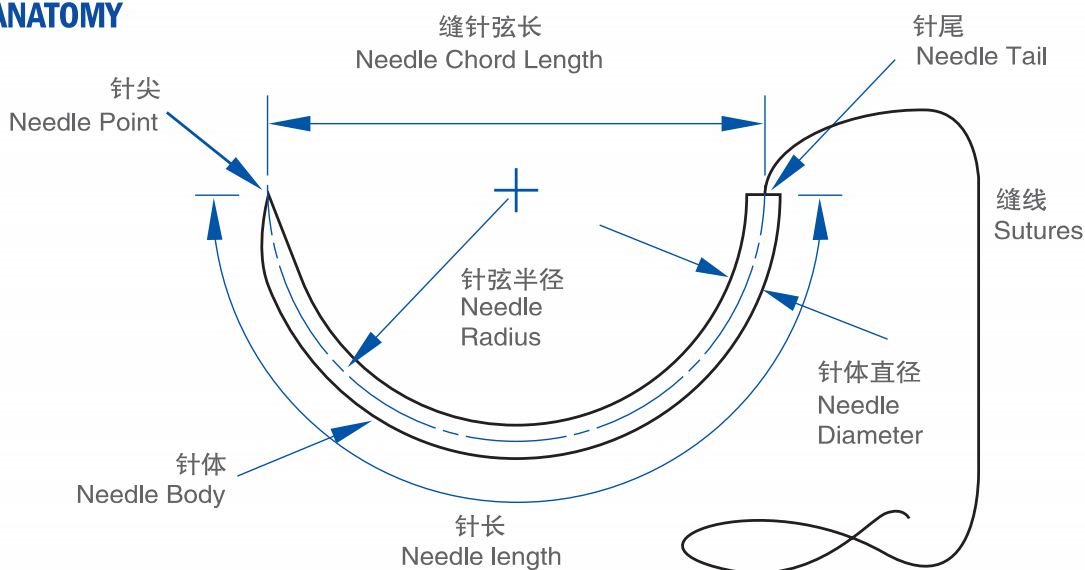
18g * 100 19g * 38 19g * 50 19g * 60 19g * 100 21g * 60
23g * 25 23g * 38 23g * 50 26g * 38 26g * 50 26g * 60
29g * 25 29g * 38 30g * 25

DESCRIPTION NEEDLE

缝针描述

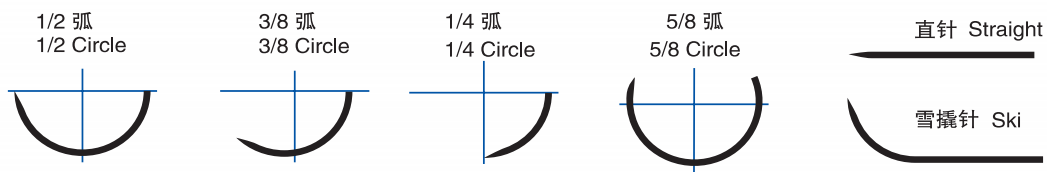
缝针各部位的名称

NEEDLE ANATOMY



基本针形

BASIC SHAPES



基本针型

MAJOR TYPES

Needle Shape (针形)	Point Type (针尖类型)	Symbol (符号)
	Round Bodied (圆针)	●
	Curved Cutting (正三角针)	▲
	Reverse Cutting (反三角针)	▼
	Tapercut (短刃三角针)	⊕
	Micro-point Reverse Cutting (微尖反角针)	▽
	Micro-point Spatula Curved (微尖铲型针)	◄
	Blunt Taper Point (钝针)	⊙



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淮阴医疗器械有限公司
HUAYIN MEDICAL INSTRUMENTS CO., LTD.

地址: 江苏省淮安市明远西路8号
Add: No.8 West Mingyuan Road, Huai'an, Jiangsu, China
Tel: +86- 517- 80868504 83806532
Fax: +86-517-83806511
PC: 223003
<http://www.hy-medical.com>